EUROPEAN PATENT OFFICE

Patent Abstracts of Japan

PUBLICATION NUMBER

02114835

PUBLICATION DATE

26-04-90

APPLICATION DATE

21-10-88

APPLICATION NUMBER

63266500

APPLICANT: MITSUBISHI ELECTRIC CORP;

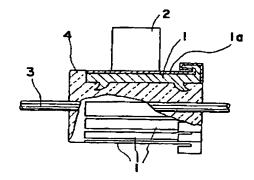
INVENTOR: KUWATA HIDEYUKI;

INT.CL.

: H02K 13/00 H01R 39/04 H02K 7/14

TITLE

: FUEL PUMP MOTOR



ABSTRACT: PURPOSE: To obtain a fuel pump motor having excellent durability by forming a special composite galvanization layer on the contact face of a commutator with a brush thereby reducing corrosion and abrasion of the commutator and the brush.

> CONSTITUTION: A composite galvanization layer 1a composed of nickle, phosphorus and conductive micro hard particles, i.e., silicon carbide particles, is formed on the contact face of a commutator 1 with a brush 2. Nickle and phosphorus are contained in the galvanization layer 1a with weight ratio of 94:6-90:10. The thickness of the galvanization layer 1a is in the range of 1-200
>
> µm. Grain size of silicon carbide in the composite galvanization layer 1a is smaller than 5µm and the content thereof is in the range of 1.5-10wt.%. By such arrangement, the commutator can be protected against degradation due to corrosion or abrasion resulting in considerable improvement of durability.

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